

CAUTION

METAL SHEARING MACHINE

WEAR APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT

(eye, face, hearing, etc.)

- Never start the machine unless all guards are in place and properly adjusted.
- Ensure the foot control pedal is properly protected against accidental activation.
- Be aware of all dangerous moving machinery parts.
- Keep the work area clean. Foreign materials may cause poor footing.
- Give the control selector keys to supervisor during the operation.
- Do not shear material too narrow for hold-down dogs to reach.
- All personnel must be away from shear table before operation.
- Do not allow personnel to reach under rear barrier to retrieve material while machine is running.
- Use hand tools whenever possible.
- Make sure awareness barrier is in place at the rear of the machine.
- De-energize and lockout all energy systems before making adjustments/repairs.
- Do not wear gloves, jewelry, or loose clothing.
- Ensure that operator is properly trained and has read owner's operation manual.

Note: Immediately report all machinery malfunctions to management.