

CAUTION

MECHANICAL PRESS BRAKE

WEAR APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT

(eye, face, hearing, etc.)

- Never start the machine unless all the guards are in place and properly adjusted.
- Make sure the foot-pedal control is protected against accidental activation.
- Make sure two-hand control system is located a safe distance from point of operation.
- Never leave the control-mode-selector keys in the machine. The Supervisor should keep the keys during operation.
- Separate operating controls required for each operator/helper.
- Beware of all dangerous moving machinery parts.
- Keep the work area clean. Foreign materials may cause poor footing.
- Use “back gage” stops to correctly align material.
- Use hand tools to hold workpiece whenever possible.
- Use “inch” stroke control mode for setup purposes.
- Use of unitized dies requires additional safeguarding. Contact the safety office for proper procedures before proceeding.
- Die blocks used during die setting and maintenance operations: interlocked to disconnect power while using.
- De-energize and lockout all energy systems before making adjustments/repairs.
- Do not wear gloves, jewelry, or loose clothing.
- Ensure that operator is properly trained and has read the owner’s operation manual.

Note: Immediately report all machinery malfunctions to management.