

CAUTION

HYDRAULIC POWER PRESS

WEAR APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT

(eye, face, hearing, etc.)

- Never start the machine unless all the guards are in place and properly adjusted.
- Ensure that the foot control pedal is properly protected against accidental activation.
- Ensure that the two-hand control system is a safe distance from the point of operation.
- Never leave control mode selector keys in machine. Supervisor keeps keys during operation.
- Beware of all dangerous moving machinery parts.
- Keep the work area clean. Foreign materials may cause poor footing.
- Use “inch” stroke control mode for setup purposes.
- Use hand-feeding tools to place and retrieve parts.
- Ensure that the die blocks used during die setting and maintenance operations are interlocked to the disconnect power while using.
- De-energize and lockout all energy systems before making adjustments/repairs.
- Do not wear gloves, jewelry, or loose clothing.
- Ensure that operator is properly trained and has read owner’s operation manual.

Note: Immediately report all machinery malfunctions to management.